Multimedia Courses on Non Destructive Testing (NDT)



Computer Based Training Courses for the level II Certification (EN ISO 9712 / ASNT)

The MULTIMEDIA COURSES are available on Flash memory or CD / DVD or downloaded

They are used by many and important:

- Training Centres as didactic materials in the Level II Certification Course
- Companies for training of personnel
- University and Institutes.



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Multimedia Courses on Non Destructive Testing (NDT)

TOPICS

ULTRASONIC TESTING

1. Metallurgy of Steel

- · Prod. of Carbon Steels
- Heat Treatments
- Mechanical Tests
- Types of Fracture
- Steel Products
- · Study of Defects

2. Ultrasounds

- Introduction
- Types of Ultrasonic Waves
- Parameters of Waves
- Ultrasound Propagation

3. Test Instruments

- Transducers
- Ultrasound Equipment
- Digital Flaw Detectors

4. Testing Methods and **Techniques**

- · Testing Methods
- · Testing Techniques

5. Instrument Calibration

- System Calibration
- Periodical Calibration Check
- · Characterization of **Probes**
- · Reference Blocks

6. Testing Operations

- Piece Examination and **Equipment Selection**
- Testing Procedure
- · Testing Techniques
- Evaluation of Reflectors

RADIOGRAPHIC TESTING

1. Metallurgy of Steel

- · Prod. of Carbon Steels
- Heat Treatments
- Mechanical Tests
- Types of Fracture
- Steel Products
- · Study of Defects

2. Principles of Physics

- · Structure of the Matter
- Electromagnetic Waves
- Electricity

3. Radioactivity and Radioprotection

- Radioactivity
- Radioprotection

4. Equipment and **Techniques**

- Radiation Generators
- Films
- Image Quality
- Exposure Factors
- · Radiographic Techniq.
- Examples & Exercises

5. Radiographic **Operations**

- Preliminary Analysis
- Radiographic Inspection
- Developing

6. Analysis and Interpretation

- Analysis Instruments
- Radiographic Marks
- Radiograph Reading

MAGNETIC PARTICLE **TESTING**

1. Metallurgy of Steel

- Steel
- Heat Treatments
- · Prod. of Carbon Steels
- Study of Defects

2. Principles of Electrotechnics

- · Natural Magnetism
- · Electricity and Magnetism
- · Magnetic Properties of Matter
- Electric Current
- Standard Units

3. Magnetization Methods

- Examination Principle
- Criteria for the Examin.
- · Current-flow Method **Techniques**
- · Magnetic-field Method **Techniques**
- Magnetizing Currents

4. Examination Equipment

- Magnetic Particles
- · Characteristic of the **Particles**
- · Lighting Lamps
- Examination Equipment

5. Examination Procedure

- · Preliminary Activities
- Practical Rules for Magnetization
- · Checking the Magnetizing Field
- Sequence of Operations
- · Evaluation of the **Test Results**

LIQUID PENETRANT **TESTING**

1. Metallurgy of Steel

- Steel
- Heat Treatments
- · Prod. of Carbon Steels
- · Study of Defects

2. Method Principles

- Penetrants & Developers
- · Light Sources

3. Examination Procedure

- Preliminary Activities
- Selection of Method and Type of Liquid
- Examination Operations
- Leakage Test

1. Phased Array

Procedure Qualification

PHASED ARRAY / TOFD

Phased Array Technology

Phased Array Probe

Working Principles

Electronic Scanning

Signal Presentation

Characterizations of Defects

Application for Weld Inspect.

Detection of Discontinuities

· Limits and Additional Scans

ToFD System Calibration

ToFD Signal Analysis

· Beam Focusing

Calibrations

2. ToFD

· Introduction to

Techniques ToFD

EDDY CURRENT TESTING

1. Metallurgy of Steel

- Steel
- Heat Treatments
- · Prod. of Carbon Steels
- Study of Defects

2. Basic Physical Principles

- Electricity
- Magnetism
- Electromagnetism
- Measurement units

3. Method Principles

- · Eddy current method
- · Eddy current properties
- Factors affecting Eddy Curr. Impedance changes
- · Impedance diagrams

4. Examination Equipment

- Examination system Probes
- Instruments
- Reference standards

5. Examination Procedure/ Results

- · Surface inspections
- Welding inspection
- Tube inspetions (internal)
- Tube/bar inspections (external)
- Measuring thickness
- Measuring conductivity

- · Manufacturing Defects
- · Welding Defects · Service Induced Defects
- Metallography

- Optical Principles
- Photometry

- · Measuring Instruments Temperature Indicators
- Vision Tools / Endoscopes

- 4. Basic Principles
- Examination Procedures
- · Safety Aspect

- Connection elements

6. Examples of Visual Inspection

- Inspection in automotive industry
- Inspection of oil tanks
- · Visual inspection of steel bridges
- Automotive industry · Power Generation and plant
- Aerospace
- Building and Construction

VISUAL TESTING

1. Metallography / Defects

2. Optical and Photometry

- · Physiology of Vision
- 3. Equipment and Tools

- Basic Principles of Exam.
- 5. Visual Inspections
- Steel products · Welded joints
- Tubes/Valves/Pumps

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