

NozzleScan

Radial nozzle scanner with probe skew



NozzleScan is a versatile, low-profile manual scanning solution developed for the inspection of nozzle welds in both setthrough and set-on configurations, with the option of a motorised version for automated inspection.

Available in both two-axis and three-axis instrument configurations; the NozzleScan is adaptable to cover a wide range of 90 degree nozzle sizes, from 3" upwards, on ferritic and austenitic materials.

Benefits

- Low-profile design for use below adjoining nozzle flanges
- Transducer skew axis can be adjusted, encoded and locked
- Two-axis and three-axis instrument configurations available
- Modules for both set-through and seton nozzle configurations
- Automated inspections possible with motorised NozzleScan unit
- Options for mounting to ferritic and non-ferritic parent material
- Adaptable to a wide range of 90 degree nozzle sizes, from 3" upwards
- Encoders incorporated for semiautomated inspection data recording

Attaching to the branch component, the innovative modular design of NozzleScan offers a variety of configurations to encode circumferential and weld offset positions as the scanner travels around the nozzle.

NozzleScan features an overhead gimballed probe holder which allows the operator to hold the transducer conventionally for a more tactile inspection. Probe skew orientation is changeable (a critical requirement for inspecting many nozzles) and can be free-running or accurately adjustable, with the additional option of being encoded as a third axis, if required.

Attaching NozzleScan to the branch pipe can be achieved with either magnetic wheels for a wide range of ferritic pipe sizes, or with fixed size clamping rings for supreme accuracy on any material. Developed to satisfy demand for a solution, NozzleScan offers exceptional versatility to meet the inspection needs of industry.





Features

- Magnetic wheel mounting module for ferritic nozzles, clamping ring mounting module for non-ferritic
- Adjustable probe skew axis, free-running or by screw adjustment
- DfcVY`g_Yk`UI]gcdh]cbU`mYbW&XYX`Zcf`]bgdYVM]cb`k]h\` g`]hUV`Y`h\fYY!U]g]bghfi a YbhUh]cb

Options and Accessories

- AE-CDS Couplant Delivery System
- Phased Array Probes
- Phased Array Wedges

Order Information

NozzleScan is available to order in a wide range of confi gurations. Select options from the tables below to create a product code for your specifi c requirement:



- Probe wedge width
- Probe mounting type
- Cable termination

- CVghfi Vhjcb'ZfYY'dfcVY'a ci bhjb['U`ck]b['h\Y'cdYfUhcf' hc'\c'X'h\Y'dfcVY'']_Y'U'Wbj YbhjcbU'']bgdYVhjcb
- 9bV&XYfg']bV&fdcfUhY'Zcf'gYa]!Ui hca UhYX']bgdYVh]cb' XUhU'fYV&fX]b[-
 - Axis: 467.4 pts/deg
 - Radial Axis: 202 pts/mm
 - Skew Axis: 908 pts/deg





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